



SPIRO® DUCTLINE

This powerful Ductline offers the highest output with a minimum of floor space required.

As standard it's delivered with the Spiro® state-of-the-art control system. This high performing Ductline has a fully hydraulic drive system which offers maximum force, strength and endurance.



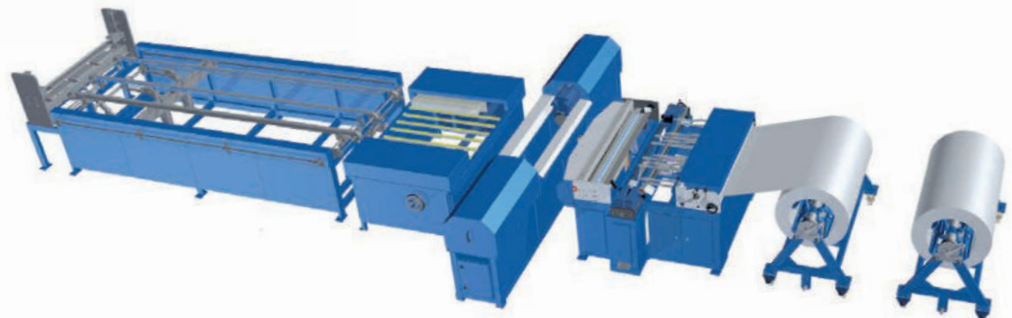
Unique Features:

- Touch screen controller with genuine Spiro® user interface
- Programs for L-sections, U-ducts, fully wrapped ducts or plain sheet
- Z-Profile (Trapez-Profile and bead as option)
- Fully hydraulic feeding, shear and folding unit
- Stand-alone encoder for higher accuracy
- Smallest footprint in the industry

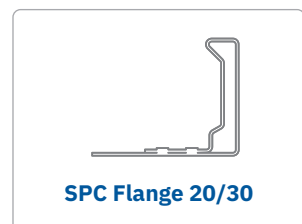
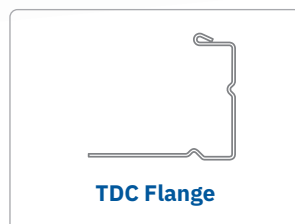
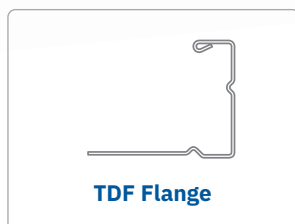
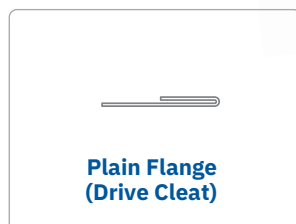
» Unique modular approach to boost your Spiro® Ductline into a fully automatic rectangular duct forming line with integrated flanges – expand gradually or at once, you decide.



TECHNICAL DATA	
Processable Sheet Thickness	0.5 – 1.25 mm (0.020" – 0.049") on request up to 1.5 mm (0.059")
Max. Coil Width	1500 mm (60")
Max. Coil Weight	Standard 5 tons
Duct Dimension for Box Sections	Min. 125 x 125 mm (4.9" – 4.9") / Optional: 100 x 100 mm (4" x 4")
Capacit	Up to 5 – 10 tons / day



INTEGRATED FLANGE OPTIONS



UNIQUE MODULAR SYSTEM

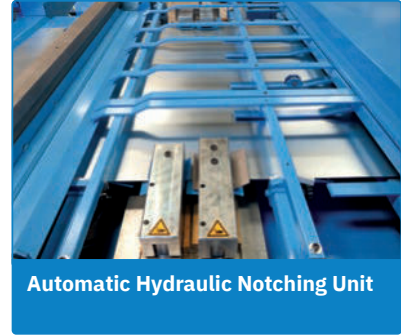
Configurable to your own needs



Up to 6 decoilers (5 or 7 tons)



Sheet Selector Unit



Automatic Hydraulic Notching Unit



Standard Roller Shear Slitting Unit



Automatic Roller Shear Slitting Unit



Automatic Slitting Unit & Punching System Combined



Automatic Punching System for Tie Rod



Crosscut Pittsburgh Unit



Rollforming Unit for Selected Integrated Flange System



Automatic Folding (& Closing) Unit



Heavy Duty Shear for >1.5 mm



Spiro® Control System

» Unique Modular Solution Compact or Fully Integrated – You Decide. Future Module Integration Always Possible Latest Spiro® Technology.