

STITCHWELDER SWB i/o

(inside and outside)

The combination of SWB i/o allows the welding of pressed half-shells (inside and outside), covering the diameter range 80 - 315 mm (3 - 12"). It provides the possibility to weld both galvanized and stainless steel.



Technical Data

Bend Diameter	80 - 315 mm (3" - 12")
Material Thickness	0.4 - 1.0 mm (0.015" - 0.039")
Seam Overlap	Variable
Copper Wire Diameter	2.0 mm (0.078")
Welding Speed	Variable between 2 and 9 m/min. (10 - 30 fpm)
Power Supply	3 x 400 V, 50 Hz, 100 A (adapt to requirements)

