

STITCHWELDER SWA 400

The Stitchwelder SWA 400 reduces labor cost significantly. The machine produces couplings, bend segments and several other products at high speed.

Unique Features

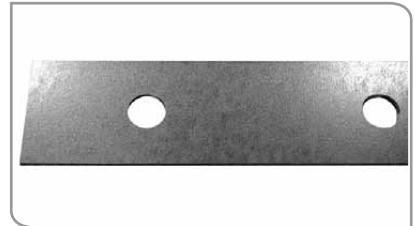
- » Assured high-quality welding result
- » Easy welding parameter adjustment for galvanized, coated or stainless steel
- » Quick seaming of tube length and easy material thickness adjustments
- » Easy accessibility for maintenance and low maintenance costs



Stand alone solution



Machine with coil line



Punching



Welding Sample

Technical Data

Welding Length	50 - 400 mm (2" - 15")
Diameter Range	100 - 400 mm (4" - 15")
Material Thickness	0.3 - 1.0 mm (0.011" - 0.039")
Overlap	6.0 mm (0.24")
Copper Wire	2.0 mm round (0.078")
Welding Speed	3 - 12 m/min. (10 - 39 fpm)
Standard Machine	400 Volt 50 Hz or 460 Volt 60 Hz (other voltage on request) One set of clamping tools Remote operating panel
Option	DISCON mercury free cooling solution



DISCON mercury free cooling solution