

GORELOCKER COMBI-T

High production Gorelocker produce standing lockseam elbows and reducers. The high flexibility is achieved by means of 2 separate workstations: a flanging station and seam closing station. Thus the machine is always ready for operation without time-consuming conversion. The standing seam reduces welding to just one longitudinal seam and improves rigidity.



Unique Features

- » Dual working station
- » Maximum flexibility with no equipment change
- » Constant quality / High production speed
- » High capacity with material thickness up to 1.5 mm
- » Virtually no maintenance, no lubrication necessary
- » High quality parts and all rotating tools are made of hardened steel
- » High quality seams



Technical Data

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|------------------------------|---|
| Diameter Range | 125 - 1250 mm (5" - 50") optional: 100 mm (4") |
| Material Thickness | 0.4 - 1.5 mm (0.016" - 0.059") galvanized steel 0.4 - 1.0 mm (0.016" - 0.039") stainless steel 0.4 - 1.5 mm (0.016" - 0.059") aluminium |
| Flanging Speed | Max. 120 m/min. (394 fpm) |
| Maximum Output | 40 bends/hour (4 segments – Ø 200 mm bend) |
| Electrical Connection | 3 x 400 V / 50 Hz / 4 kVA (other connections on request) |



Upgrade: Flange Roller PLUS Set



Upgrade: 100 mm Tool Kit