

20 & 30 ROLLFORMING MACHINE

This 19 station Rollforming Machine creates a rigid SPC flange from hand fed blanks using material from the duct wall.



Unique Features

- » Dual tooling included
- » Main drive with triple heavy duty chains
- » Double stitching stations with off-set
- » Quick release trolley system for extra short pieces
- » Exit straightening roll to correct any vertical bow

Technical Data

Rollforming Machine	20	30
Sheet Thickness (Flanges)	0.5 - 0.9 mm galvanized steel	0.8 - 1.2 mm galvanized steel
Min. Blank Length	230 mm	230 mm
Max. Working Speed	18 m/min	18 m/min

TDC/F ROLLFORMING MACHINE

This 14 station Rollforming Machine makes a rigid TDC or TDF flange from hand fed blanks using material from the duct wall. The machine is dual sided and produce clips on the second side.



Technical Data

Processable Sheet Thickness	0.5 - 1.2 mm
Max. Working Speed	8 m/min
Tooling	2 set of rollers included, TDC or TDF + clips

TDF Flange

TDC Flange

PROFILING MACHINE TPM 2500

Machine for making reinforcement beads evenly spread throughout the whole width of the blank. Choose one out of three possible types of reinforcement patterns (i.e. Z, Trapez, or Bead).

Unique Features

- » Easy adjustable side guide
- » Enforced overhead beam
- » Hardened rollers for long lifetime



Technical Data

Max. Sheet Width	2500 mm
Processable Sheet Thickness	0.4 - 1.2 mm, galvanized steel
Max. Working Speed	15 m/min



Z-Profile



Trapez-Profile



Bead-Profile