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GORELOCKER COMBI-T / BETA 3



THE *Original* SINCE 1956

Gorelocker Combi-T

High production Gorelocker produce standing lockseam elbows and reducers.

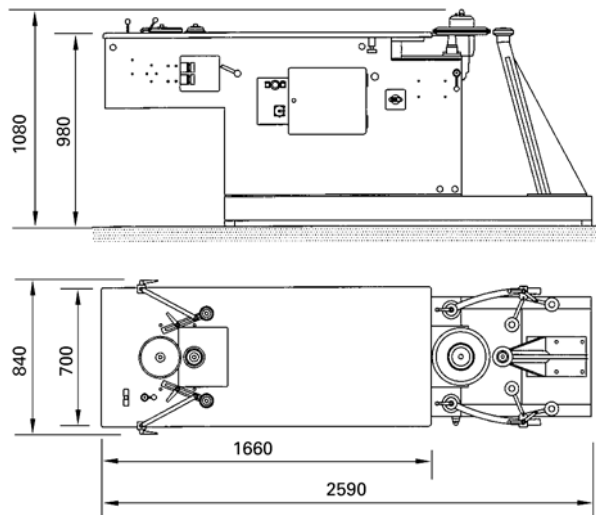
The high flexibility is achieved by means of 2 separate workstations: a flanging station and seam closing station. Thus the machine is always ready for operation without time-consuming conversion. The standing seam reduces welding to just one longitudinal seam and improves rigidity.



Technical Data	
Diameter Range	125 - 1250 mm (5" - 50")
Material Thickness	0.4 - 1.5 mm (0,016" - 0,059") Galvanised steel 0.4 - 1.0 mm (0,016" - 0,039") Stainless steel 0.4 - 1.5 mm (0,016" - 0,059") Aluminium
Flanging Speed	Max. 120 m/min.
Production Time	90 sec. (bend \varnothing 200 mm, 90° / 4 segments)
Electrical Connection	3 x 400 V / 50 Hz / 4 kVA (Other connections on request)
Optional Tool	3 parts elbow production on request

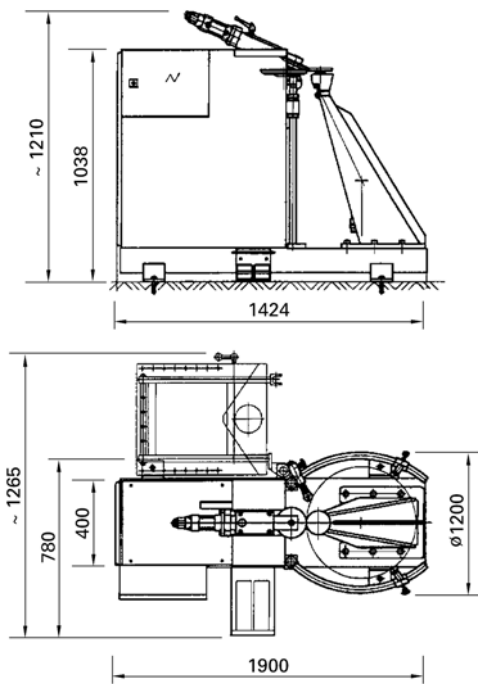
Unique Features

- » Dual working station
- » Maximum flexibility with no equipment change
- » Constant quality / High production speed
- » High capacity with material thickness up to 1.5 mm
- » Virtually no maintenance, no lubrication necessary
- » High quality parts and all rotating tools are made of hardened steel
- » High quality seams



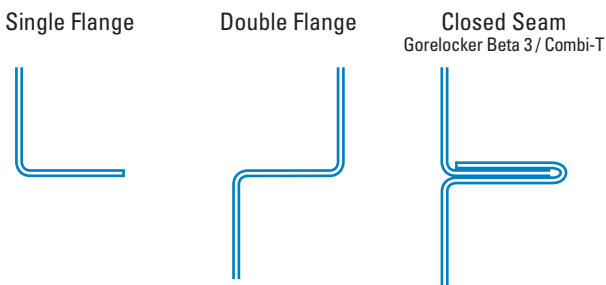
Gorelocker Beta 3

This is an original lockseam machine manufactured of high quality machine parts. A genuine product from the world's leading manufacturer of machines for the HVAC-industry.



Technical Data	
Diameter Range	125 - 1000 mm (5" - 40")
Material Thickness	0.4 - 1.25 mm (0,016" - 0,049") Galvanised steel 0.4 - 0.8 mm (0,016" - 0,031") Stainless steel 0.4 - 1.25 mm (0,016" - 0,049") Aluminium
Flanging Speed	Max. 80 m/min.
Production Time	120 sec. (bend \varnothing 200 mm, 90° / 4 segments)
Electrical Connection	3x 400 V / 50 Hz / 4 kVA (Other connections on request)
Optional Tool	3 parts elbow production on request

Switching from single flange to double flange operation requires a mere move of a handle. Changing from flanging operation to lockseaming operation requires only a few minutes. The machine can easily produce segment bends, reducers, end caps, offsets, etc.





We welcome you to visit our demonstration centre to see the machines in action.



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SPIRAL-HELIX, Inc.

THE COMPLETE SOLUTION



MACHINES

Spiro® can provide you with a complete set of superior quality machines for the production of circular ducts and fittings.



AIR DUCT SYSTEMS

Spiro® has an extensive range of pre-fabricated fittings, ventilation and air-conditioning accessories that make a great addition to the products your business can offer.



SERVICES

Spiro® have the experience, in depth knowledge, support and aftermarket services that ensure your production is continuous and efficient.